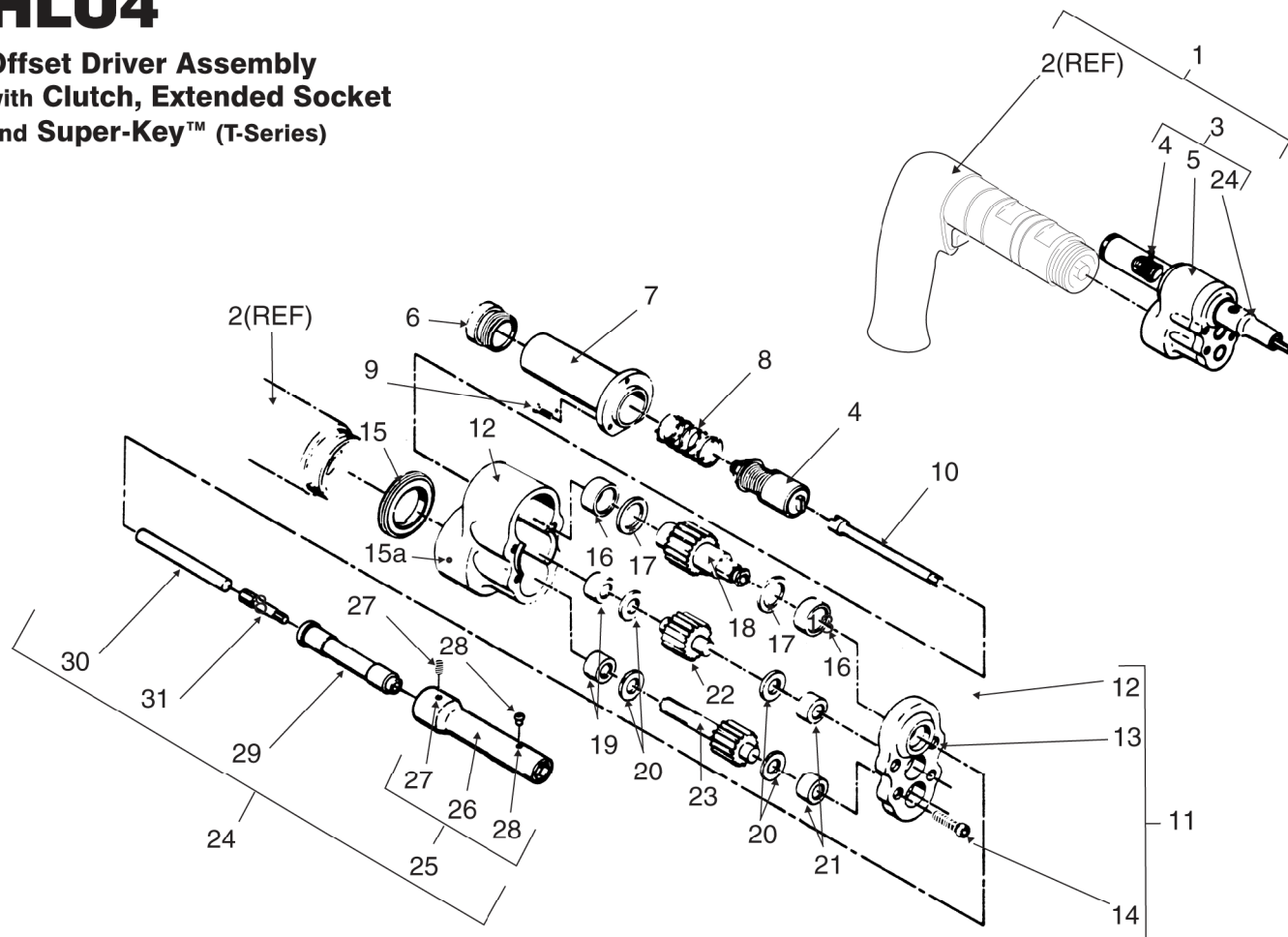


HLU4

**Offset Driver Assembly
with Clutch, Extended Socket
and Super-Key™ (T-Series)**



ITEM	PART NO.	DESCRIPTION	QTY	QTY	ITEM	PART NO.	DESCRIPTION	QTY	QTY
			HLS79 SERIES 2" EXT. SOCKET	HLS80 SERIES 4" EXT. SOCKET				HLS79 SERIES 2" EXT. SOCKET	HLS80 SERIES 4" EXT. SOCKET
1	HLA1066-()-()T	Tool assy. (ref.)	1		18	HLB117	... Gear, socket drive	1	1
1	HLA1066-()X-()T	Tool assy. (ref.)		1	19	B55	... Bearing (Torrington)	2	2
2	HLB1174-003	... Air motor assy. (ref.)	1	1	20	$\frac{5}{16}$ ID X $\frac{3}{4}$ OD X $\frac{1}{16}$	... Washer, thrust	4	4
3	HLU4-()-()T	... Driver assy.	1		21	M551	... Bearing (Torrington)	2	2
3	HLU4-()X-()T	... Driver assy.		1	22	HLB119	... Gear, idler	1	1
4	HLXA4-() see table 1	... Clutch assy.	1	1	23	HLB120	... Gear, drive shaft	1	1
5	HLG105	... Gear housing assy	1	1	24	HLS79-()-()T	... Socket assy.	1	
6	HLB115	... Clutch cap	1	1	24	HLS80-()-()T	... Socket assy.		1
7	HLB116	... Sleeve assy	1	1	25	HLS23-()	... Socket sub-assy.	1	
8	HLB114	... Spring	1	1	25	HLS24-()	... Socket sub-assy.		1
9	4-40 UNC x 3/8 lg	... Screw, soc hd cap	3	3	26	965050-()	... Socket	1	
10	HLB118	... Clutch shaft	1	1	26	965052-()	... Socket		1
11	HLB121	... Housing assy.	1	1	27	8-32 x 3/16 lg.	... Set screw, Nylok	1	1
12	Not sold separately	... Housing, rear	1	1	28	6-32 x 5/32 lg.	... Screw, btn hd cap	1	1
13	Not sold separately	... Housing, front	1	1	29	HLB1653-()	... Holder	1	
14	6-32 UNC x 5/8 lg	... Screw, soc hd	4	4	29	HLB1638-()	... Holder		1
15	HLB112*	... Nut, jam	1	1	30	HLB1616H	... Spacer	1	
15a	8-32 x 3/16 long*	... Set screw, nylon tip	2	2	30	HLB1616J	... Spacer		1
16	B85	... Bearing (Torrington)	2	2	31	HLT140K-()	... Super-Key	1	1
17	$\frac{1}{2}$ ID X $\frac{3}{4}$ OD X $\frac{1}{16}$	... Washer, thrust	2	2					

*use on parts after 1/01/02

OFFSET DRIVER ASSEMBLY
with Clutch, Extended Socket & Super-Key™ (T-Series)